

## LAPRENE® NERO 83E29ZA90 - SEBS

| Physical properties | Value | Unit              | Test Standard |
|---------------------|-------|-------------------|---------------|
| Density             | 1220  | kg/m <sup>3</sup> | ISO 1183      |

| Mechanical properties (TPE)   | Value | Unit | Test Standard |
|-------------------------------|-------|------|---------------|
| Tensile stress at 100% strain | 4.5   | MPa  | ISO 37        |
| Tensile stress at 300% strain | 5.9   | MPa  | ISO 37        |
| Tensile strain at break (TPE) | 671   | %    | ISO 37        |
| Tensile stress at break (TPE) | 16    | MPa  | ISO 37        |
| Shore A hardness, 3s          | 91    | -    | ISO 868       |
| Tear strength                 | 55    | kN/m | ISO 34-1      |

### Typical injection moulding processing conditions

| Temperature                         | Value     | Unit | Test Standard |
|-------------------------------------|-----------|------|---------------|
| Zone1 temperature                   | 165 - 175 | °C   | -             |
| Zone2 temperature                   | 175 - 185 | °C   | -             |
| Zone3 temperature                   | 180 - 190 | °C   | -             |
| Nozzle temperature                  | 180 - 190 | °C   | -             |
| Extrusion Molding, Head Temperature | 190 - 200 | °C   | Internal      |

### Other text information

#### Pre-drying

Drying not necessary

#### Longer pre-drying times/storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.